

**Work Order ID 69788**

Thursday, May 19, 2011 12:28:30 PM

*Ship today*

Page 1

Item ID: D407-802-111

Accept



Setup Start



Revision ID:

Stop



Item Name: 5 Door Opener Installation, STD Crew Door

Start Date: 5/19/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/19/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*MF*

Date:

*11-05-19*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D407-802-1

A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D407-802-111 CHG001

*8 ulos19**MF 11-5-19*

105

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

*11/5/19*

110

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

*5 ulos19**(46)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 69788**

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Item ID: D407-802-111

Accept



Setup Start



Revision ID:

Stop



Item Name: 5 Door Opener Installation, STD Crew Door

Start Date: 5/19/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/19/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD407-802-111								
	Location: _____								
	PPP rev:								
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/5/1989

11/5/1989

MF

11-05-19

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, May 19, 2011 12:28:24 PM

Page 1

Work Order ID: 69788

Parent Item: D407-802-111

Parent Item Name: 5 Door Opener Installation, STD Crew Door

Start Date: 5/19/2011

Required Date: 5/19/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8 D407-802-011, CH67001 Crew Door Opener Installation, LH		Manufactured	No			105	Each	0.0000	1	1			B69792 SP
5 D407-802-012, CH67001 Crew Door Opener Installation, RH		Manufactured	No			105	Each	0.0000	1	1			B69793 SP
8 D407-802-017, CH67001 Passenger Door Opener Installation, LH		Manufactured	No			105	Each	0.0000	1	1			B69791 SP
5 D407-802-018, CH67001 Passenger Door Opener Installation, RH		Manufactured	No			105	Each	0.0000	1	1			B69790 SP
5 D407-802-019, CH67001 Baggage Door Opener Installation, Composite		Manufactured	No			105	Each	0.0000	1	1			B69789 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQÁ: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# REFERENCE

DART AEROSPACE LTD.

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## 5.5 D407-802-111/-113/-115/-117 Combination Kits.

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	D407-802-111	5 DOOR OPENER KIT (STD CREW DOOR)
<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	D407-802-113	5 DOOR OPENER KIT (HIGH VIS CREW DOOR)
<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	D407-802-115	4 DOOR OPENER KIT (STD CREW DOOR)
<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	D407-802-117	4 DOOR OPENER KIT (HIGH VIS CREW DOOR)
1		1		D407-802-011	CREW DOOR OPENER KIT, LH
1		1		D407-802-012	CREW DOOR OPENER KIT, RH
	1		1	D407-802-013	HIGH VISIBILITY DOOR OPENER KIT, LH
	1		1	D407-802-014	HIGH VISIBILITY DOOR OPENER KIT, RH
1	1	1	1	D407-802-017	PASSENGER DOOR OPENER KIT, LH
1	1	1	1	D407-802-018	PASSENGER DOOR OPENER KIT, RH
1	1			D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE

## 5.6 D407-802-211/-213/-215 Door Prop Kits.

Qty -211	Qty -213	Qty -215	Part Number	Description
<del>1</del>	<del>1</del>	<del>1</del>	D407-802-211	DOOR PROP KIT
<del>1</del>	<del>1</del>	<del>1</del>	D407-802-213	DOOR PROP KIT
<del>1</del>	<del>1</del>	<del>1</del>	D407-802-215	DOOR PROP KIT
1			D3552-15	DOOR PROP
	1		D3552-17	DOOR PROP
		1	D3552-19	DOOR PROP

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Revision: A  
Date: 10.10.13

